

PRODUCTION LINE INFORMATION MANAGING METHOD

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PURPOSE: To improve the efficiency of managing work by forming a product work item file for every product based on a standard work item file indicating machining/assembling content of every product, a work item file for every specification and an additional specification file.

CONSTITUTION: At first, IC cards 3 fixed to products AWN moved to processes are set in a card reader/writer 5, then any one of product specification display, work item display or specification item display is selected through a keyboard and the CRT of a terminal 6. If there is an additional specification, additional confirmation data are inputted to produce a product work item file through a host computer 1. Upon finish of work of indicated items, inspection item data are inputted and the IC card 3 is set in the reader/writer 5 thus writing in specification confirmation data, work achievement data, inspection data and the like. By such arrangement, management efficiency is improved and delay of work in process is minimized.

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NO-DESCRIPTORS .
